

**Work Order ID 61031**

Wednesday, August 04, 2010 11:30:29 AM

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Item ID: D350-607-411

Accept

Revision ID:

Item Name: Quick Release Basket Mounting Installation

Start Date: 8/4/2010 Start Qty: 1.00

Required Date: 8/9/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan: MF

Date: 10-8-04 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile &amp; type labels per PPPD350-607-411 CHG001

CY 10/8/11

S. S. S. S. S.

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10/8/9 SP

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

S. S. S. S. S.

©

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Start Date: 8/4/2010 Start Qty: 1.00

Required Date: 8/9/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-411

Reva

10/8/11

PK

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/08/11  
MF  
10-8-11

# Picklist Print

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Work Order ID: 61031

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 8/4/2010

Required Date: 8/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B  
as per ecn 10-552 DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3908-041 Crosstube Lug Assembly, Aft		Manufactured	No			110	Each	2.0000	1	1			
				<u>Location</u>									
				ST476				2					
				60006				2					
D3909-041 Crosstube Lug Assembly, Fwd		Manufactured	No			110	Each	3.0000	1	1			
				<u>Location</u>									
				ST506				3					
				59227				3					
D3910-3 Crosstube Lug		Manufactured	No			110	Each	0.0000	4	4			
D3984 Rubber Extrusion, Crosstube		Manufactured	No			110	f	430.6893	1	1.052632			
				<u>Location</u>									
				ST408				430.6893					
				53707				430.6893					

CUT (8) 3.00" LONG!

→ measure & label

10/8/9 SP

10/8/9 SP

36057 10/8/10 SP

10/8/9 SP

8X

# Picklist Print

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Work Order ID: 61031

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation

Start Date: 8/4/2010

Required Date: 8/9/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

110

Each



Bolt

## Location

## Loc Qty

ST357

55

114752

55

ST358

16

113359

16

110

Each

MS21042L4

Purchased

No



Nut

## Location

## Loc Qty

ST300

3365

113422

68

114523

28

114718

16

114784

1253

115108

2000

110

Each

NAS1149F0432P

Purchased

No



Washer

## Location

## Loc Qty

ST275

212

112940

92

114405

1

114576

10

114718

109

71.0000



16

16

## Loc Code

16

3,365.000



16

16

## Loc Code

16

212.0000



32

32

## Loc Code

32

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Shop Packet Print

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## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
<b>D350-607-441</b> (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
<b>D350-607-443</b> (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
<b>D350-607-445</b> (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
<b>D350-607-447</b> (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
<b>D350-607-411</b> (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

## 5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
X					D350-607-441	HELI-UTILITY-BASKET
	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041	FWD X-TUBE LUG ASSY
				4	D3910-3	X-TUBE LUG
1	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X-TUBE
1					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
6	6	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
6	6	6	6	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	NAS1149F0432P	WASHER

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Revision: B

Date: 10.04.08